

Title (en)

METHOD OF CONTINUOUS CASTING A MOLTEN METAL

Publication

**EP 0309433 B1 19930203 (FR)**

Application

**EP 88870150 A 19880915**

Priority

BE 8701090 A 19870925

Abstract (en)

[origin: EP0309433A2] Process in which a lubricating agent is introduced into the ingot mould through at least one passage orifice arranged in the wall of this ingot mould. A lubricating agent is employed in the form of substantially spherical beads whose diameter is not greater than 1.5 mm and is preferably between 20  $\mu$ m and 800  $\mu$ m. The beads consist of glass, preferably of a soda-lime glass. The lubricating agent has an initial softening temperature of between 400 DEG C and 800 DEG C.

IPC 1-7

**B22D 11/07**

IPC 8 full level

**B22D 11/07** (2006.01)

CPC (source: EP)

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DOCDB simple family (publication)

**EP 0309433 A2 19890329; EP 0309433 A3 19900425; EP 0309433 B1 19930203**; AT E85248 T1 19930215; BE 1000921 A6 19890516; DE 3878121 D1 19930318; DE 3878121 T2 19930819; JP H01107947 A 19890425

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**EP 88870150 A 19880915**; AT 88870150 T 19880915; BE 8701090 A 19870925; DE 3878121 T 19880915; JP 24064188 A 19880926