

Title (en)
METHOD OF CONTINUOUS CASTING A MOLTEN METAL

Publication
EP 0309433 B1 19930203 (FR)

Application
EP 88870150 A 19880915

Priority
BE 8701090 A 19870925

Abstract (en)
[origin: EP0309433A2] Process in which a lubricating agent is introduced into the ingot mould through at least one passage orifice arranged in the wall of this ingot mould. A lubricating agent is employed in the form of substantially spherical beads whose diameter is not greater than 1.5 mm and is preferably between 20 μ m and 800 μ m. The beads consist of glass, preferably of a soda-lime glass. The lubricating agent has an initial softening temperature of between 400 DEG C and 800 DEG C.

IPC 1-7
B22D 11/07

IPC 8 full level
B22D 11/07 (2006.01)

CPC (source: EP)
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DOCDB simple family (publication)
EP 0309433 A2 19890329; EP 0309433 A3 19900425; EP 0309433 B1 19930203; AT E85248 T1 19930215; BE 1000921 A6 19890516; DE 3878121 D1 19930318; DE 3878121 T2 19930819; JP H01107947 A 19890425

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EP 88870150 A 19880915; AT 88870150 T 19880915; BE 8701090 A 19870925; DE 3878121 T 19880915; JP 24064188 A 19880926