

Title (en)  
NUMERICAL CONTROL DEVICE.

Title (de)  
NUMERISCHE STEUEREINHEIT.

Title (fr)  
DISPOSITIF DE COMMANDE NUMERIQUE.

Publication  
**EP 0312608 B1 19940824**

Application  
**EP 88903404 A 19880426**

Priority  
• JP 8800409 W 19880426  
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Abstract (en)  
[origin: WO8808559A1] A numerical control device according to the invention is designed for sequence control of an NC machine by means of a stored program method. A plurality of identical function codes are selected from the same block of an NC program so that the identical function commands can be simultaneously executed on a machine tool (3). This device comprises storage means (101b) for storing at the same time a plurality of auxiliary function codes of a fetched program, the function codes being commands of particular tasks to the machine tool; means (2) for identifying the numbers of the auxiliary function codes stored in the storage means and executing the function commands; and means (101d) for updating all of the auxiliary codes in the storage means in response to the sequence operation of the machine tool corresponding to the auxiliary function codes.

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