

Title (en)

CONCRETE PALISADE AND PROCESS AND APPARATUS FOR ITS MANUFACTURE

Publication

EP 0316653 A3 19890628 (DE)

Application

EP 88118201 A 19881102

Priority

DE 3738819 A 19871116

Abstract (en)

[origin: EP0316653A2] As a rule, concrete palisades have hitherto been manufactured in modified pipe-moulding machines. In this process, the production cost for manufacturing a range of concrete palisades of different length is considerable. With the novel process and corresponding apparatus, the intention is to be able to manufacture the novel concrete palisade at a substantially lower cost. The concrete palisade is manufactured from a moulded concrete article (23) which has the same configuration as the concrete palisade. Several moulded concrete articles are produced simultaneously in a brick-moulding machine known per se and are also provided there with predetermined breaking points (25, 30). Finally, one or more concrete palisades of the same or different length can be manufactured from a moulded concrete article by breaking at one or more predetermined breaking points. The particular configuration of the concrete palisade permits inexpensive production of concrete palisades in conventional brick-moulding machines.

IPC 1-7

E02D 29/02

IPC 8 full level

B28B 7/24 (2006.01); **B28B 17/00** (2006.01); **E02D 29/02** (2006.01); **E04B 2/02** (2006.01)

CPC (source: EP)

B28B 7/241 (2013.01); **B28B 17/0027** (2013.01); **E02D 29/0266** (2013.01); **E04B 2/02** (2013.01); **E04B 2002/026** (2013.01)

Citation (search report)

- [Y] GB 944066 A 19631211 - GLYNERCAST LTD
- [Y] FR 507256 A 19200909 - JOSEPH JEAN BAPTISTE ANDRE GAR [FR]
- [A] BE 728991 A 19690801
- [A] CH 616976 A5 19800430 - REINSCHUETZ HANS [DE]
- [A] FR 1507346 A 19671229 - TUILERIES ET BRIQUETERIES LYON
- [A] US 1534353 A 19250421 - HERMAN BESSER

Cited by

FR2756304A1; DE3917500A1; US7048250B2; WO9109187A1; WO02051603A3

Designated contracting state (EPC)

AT BE CH DE FR GB LI NL

DOCDB simple family (publication)

EP 0316653 A2 19890524; **EP 0316653 A3 19890628**; DE 3738819 A1 19890524; DK 609188 A 19890517; DK 609188 D0 19881101; IT 1217352 B 19900322; IT 8819925 A0 19880324; NO 884999 D0 19881109; NO 884999 L 19890518

DOCDB simple family (application)

EP 88118201 A 19881102; DE 3738819 A 19871116; DK 609188 A 19881101; IT 1992588 A 19880324; NO 884999 A 19881109