

Title (en)  
Casting method.

Title (de)  
Verfahren zum Giessformen.

Title (fr)  
Procédé de coulage.

Publication  
**EP 0321179 A1 19890621 (EN)**

Application  
**EP 88311768 A 19881213**

Priority  
GB 8729221 A 19871215

Abstract (en)  
Soap, a non-soap detergent or a mixture of both is cast directly into bars by casting into a pack made out of flexible film, airtightly sealing the pack while filling thereof is still liquid or semi-liquid and allowing to set. Preferably the pack is sealed by sealing through an excess of the filling material.

IPC 1-7  
**B65B 3/04**; **B65B 9/02**; **C11D 13/16**

IPC 8 full level  
**B65B 3/04** (2006.01); **B65B 9/02** (2006.01); **C11D 13/16** (2006.01); **C11D 17/00** (2006.01); **C11D 17/04** (2006.01)

CPC (source: EP KR)  
**B65B 3/04** (2013.01 - EP); **B65B 9/023** (2013.01 - EP); **C11D 3/16** (2013.01 - KR); **C11D 13/14** (2013.01 - KR); **C11D 13/16** (2013.01 - EP); **C11D 17/0052** (2013.01 - EP); **C11D 17/041** (2013.01 - EP)

Citation (search report)  
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