

Title (en)

DEVICE FOR WELDING THE END OF A TUBULAR PIECE FIXED TO THE INSIDE OF A BORE HOLE WHICH OPENS TO A FRONT OF A PLATE, SUCH AS A TUBULAR PLATE OF A STEAM GENERATOR

Publication

**EP 0321317 B1 19920311 (FR)**

Application

**EP 88402534 A 19881006**

Priority

FR 8715731 A 19871113

Abstract (en)

[origin: JPH01162570A] PURPOSE: To improve welding accuracy and quality by disposing an adjustable connecting assembly between a fastening means of a welding equipment and a welding head and making possible the connecting assembly to perform relative translational movement in relation to the fastening means and rotary motion around a specific axis. CONSTITUTION: A welding equipment is composed of a fastening means 12, a welding head 11, and an adjustable connecting assembly 13 by which the means 12 and the head 11 are connected. The connecting assembly 13 has a first supporting body 14 which is fixed to the fastening means 12, a sliding block 15 and a second supporting body 16, and, it performs relative rotational movements in relation to the fastening means 12 and the welding head 11. Furthermore, the fastening means 12 is relatively rotatably disposed around an axis 21 of the connecting assembly 13, and, the welding head 11 is rotationally driven around an axis 24. As accuracy of welding positioning of a repairing sleeve 7 and a plug 8 and movement of the head is improved thereby, welding accuracy and quality are improved.

IPC 1-7

**B23K 9/02**

IPC 8 full level

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CPC (source: EP KR US)

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**EP 0321317 A2 19890621**; **EP 0321317 A3 19890705**; **EP 0321317 B1 19920311**; CA 1305535 C 19920721; DE 3869089 D1 19920416; ES 2031264 T3 19921201; FR 2623115 A1 19890519; FR 2623115 B1 19940812; JP H01162570 A 19890627; KR 890007834 A 19890706; US 4942280 A 19900717; ZA 887790 B 19890628

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