

Title (en)

PROCESS AND APPARATUS FOR THE MANUFACTURE OF GRANULATED PROPELLANTS

Publication

EP 0330102 B1 19921216 (DE)

Application

EP 89102844 A 19890218

Priority

DE 3805317 A 19880220

Abstract (en)

[origin: EP0330102A1] To produce granulated propellant charges, a plurality of propellant charge strands of small diameter are continuously extruded, deposited separately downstream of the extruder onto a moving base and transported by means of the latter over a setting section, then fed on a downward-inclined section, assisted by their own weight, to a cutting plate with a number of guide holes corresponding to the number of strands and, on emerging from the guide holes, cut to the desired length by means of the cutting blades revolving behind the cutting plate.

IPC 1-7

B30B 11/22; **C06B 21/00**

IPC 8 full level

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CPC (source: EP US)

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