

Title (en)

Process and apparatus for the manufacture of granulated propellants

Title (de)

Verfahren und Vorrichtung zur Herstellung von Treibladungsgranulat

Title (fr)

Procédé et appareil pour la fabrication de granulés de propergol

Publication

**EP 0330102 B2 19960821 (DE)**

Application

**EP 89102844 A 19890218**

Priority

DE 3805317 A 19880220

Abstract (en)

[origin: EP0330102A1] To produce granulated propellant charges, a plurality of propellant charge strands of small diameter are continuously extruded, deposited separately downstream of the extruder onto a moving base and transported by means of the latter over a setting section, then fed on a downward-inclined section, assisted by their own weight, to a cutting plate with a number of guide holes corresponding to the number of strands and, on emerging from the guide holes, cut to the desired length by means of the cutting blades revolving behind the cutting plate.

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**C06B 21/00**; B30B 11/22

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CPC (source: EP US)

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