

Title (en)
A process for laminating textiles.

Title (de)
Verfahren zum Beschichten von Textilien.

Title (fr)
Procédé de revêtement de textiles.

Publication
EP 0331215 A2 19890906 (EN)

Application
EP 89200041 A 19890109

Priority
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Abstract (en)
In a process for laminating textiles, wherein a textile web (1) is coated with adhesive in a spraying station (3) and joined with a layer of wadding (8) or with another textile web when passing through a pair of rollers (9), the adhesive used is a moist curing solvent-free polyurethane prepolymer of the mono-component type which is sprayed on the textile web under essentially anhydrous conditions, and then the laminate is allowed to cure in usual atmosphere having normal moisture. Preferably, the adhesive maximum contains 1.5% free isocyanate, and it preferably has a viscosity of about 9000 mPa.s at 130 DEG C, a density of 1.1 and a softening point (ring/ball) of 45 DEG C. Such an adhesive is sprayed at about 190 DEG C, measured at the nozzle tips. The result is a product having excellent properties with respect to washing fastness and softness, just as the drawbacks usually involved in spray lamination are avoided in the production.

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Cited by
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