

Title (en)

PROCESS FOR MANUFACTURING PANELS OF DIFFERENT THICKNESS MADE OF WOOD OR WOOD SUBSTITUTES

Publication

**EP 0334892 B1 19920520 (DE)**

Application

**EP 88900877 A 19871208**

Priority

DE 3642959 A 19861216

Abstract (en)

[origin: DE3642959A1] In the process described, the panel (1) consists of layers (3, 4) of which at least one (3) has been cross-sectionally weakened and bevelled and, after flexural distortion, is joined to the other layer (4) by bonding and compression techniques. The cross-sectional weakening of at least one layer (3, 4) is produced by forming, by chip-removal, of grooves (5) parallel to one another; the intermediate parts (6) are, at the point where the panel (1) has to have weakened walls (2), bevelled by chip removal at a specified angle.

IPC 1-7

**A47B 13/08; B27D 1/00**

IPC 8 full level

**A47B 13/08** (2006.01); **B27D 1/00** (2006.01); **B27D 1/08** (2006.01); **B27H 1/00** (2006.01)

CPC (source: EP)

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