

Title (en)

Method and installation for piling sheets produced by a shear, particularly from a sheet-metal-strip.

Title (de)

Verfahren und Einrichtung zum Stapeln von mit einer Schere produzierten Blechen, insbesondere aus einem Blechband.

Title (fr)

Procédé et installation pour l'empilage de flans produits par une machine de découpage notamment à partir d'une bande de tôle.

Publication

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Application

EP 89400997 A 19890412

Priority

FR 8805599 A 19880427

Abstract (en)

The invention relates to the stacking of blanks at the output of a cutting machine. In order to eliminate the friction of the blanks on the conveyors and the impacts of the blanks against the stops, the blanks are transferred from the cutting machine (16) to the stacking device (12) by means of a conveyor (10) having a periodic operation whose rate is the same as that of the cutting machine and whose periodicity is equal to a sub-multiple of the distance separating the cutting machine from the stacking device, and the blanks are transferred from the conveyor to the stacking device when the conveyor is stationary. <IMAGE>

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

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Citation (search report)

- [X] DE 1815651 A1 19700709 - SIEMAG MASCHINEN U STAHLBAU NE
- [A] DE 3151208 A1 19830630 - SIEMENS AG [DE]

Cited by

CN113878052A; WO9323185A1

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