

Title (en)

METHOD AND INSTALLATION FOR PILING SHEETS PRODUCED BY A SHEAR, PARTICULARLY FROM A SHEET-METAL-STRIP

Publication

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Application

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Priority

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Abstract (en)

[origin: EP0340065A1] The invention relates to the stacking of blanks at the output of a cutting machine. In order to eliminate the friction of the blanks on the conveyors and the impacts of the blanks against the stops, the blanks are transferred from the cutting machine (16) to the stacking device (12) by means of a conveyor (10) having a periodic operation whose rate is the same as that of the cutting machine and whose periodicity is equal to a sub-multiple of the distance separating the cutting machine from the stacking device, and the blanks are transferred from the conveyor to the stacking device when the conveyor is stationary. <IMAGE>

IPC 1-7

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