

Title (en)
METHOD OF BENDING SHEET METAL

Publication
EP 0341211 B1 19930414 (DE)

Application
EP 89810322 A 19890428

Priority
AT 114088 A 19880503

Abstract (en)
[origin: EP0341211A2] For the purpose of bending pieces of sheet metal with the aid of a bending device which has a bending punch (1) and a die (2) with an adjustable plug (3), the actual bending characteristic (8) of a sample piece of sheet metal of the same thickness and the same quality of material is first of all determined and stored as a reference curve (8). In the course of the bending operation, the actual bending characteristic (9) is recorded and compared to the corresponding stored value. The position of the bottom plug (3) is then corrected on the basis of the difference established. <IMAGE>

IPC 1-7
B21D 5/02

IPC 8 full level
B21D 5/02 (2006.01)

CPC (source: EP US)
B21D 5/02 (2013.01 - EP US)

Cited by
DE102017006218A1; DE102010009811A1; DE102010009811B4; BE1007424A5; US5829288A; CN111655390A; WO9505905A1; WO2007109819A1; EP3424606A1; FR3139017A1; EP1961502A2

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