

Title (en)  
Shelf bracket.

Title (de)  
Konsole für Regale.

Title (fr)  
Console pour tablette de rayonnage.

Publication  
**EP 0350102 A1 19900110 (EN)**

Application  
**EP 89201715 A 19890629**

Priority  
NL 8801736 A 19880708

Abstract (en)  
A shelf bracket and a method for manufacturing it, said shelf bracket comprising two mutually square legs (1,2), each leg being shaped by a middle strip (3) from material which is nearly not deformed and from side strips (4) joining said middle strip and being bent to the same side and extending from the corner enclosed by the legs, the width of these side strips increasing from the free end of the leg towards the place (5,7) where the legs are connected to each other. Said shelf bracket is made by bending a double trapezoid strip (8) along the common base line (7) after which the side strips (4) are bent out of the planes of the strip portions while upsetting the material present in the corner between said legs (1,2) and pressing the parts (6) of the middle strips (3) present in the corner against each other.

IPC 1-7  
**A47B 96/06**

IPC 8 full level  
**A47B 96/06** (2006.01)

CPC (source: EP)  
**A47B 96/061** (2013.01)

Citation (search report)  
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Designated contracting state (EPC)  
AT BE CH DE ES FR GB GR IT LI LU NL SE

DOCDB simple family (publication)  
**EP 0350102 A1 19900110; EP 0350102 B1 19921209**; AT E83136 T1 19921215; DE 68903798 D1 19930121; NL 8801736 A 19900201

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