

Title (en)  
Method for the production of tablets of soap.

Title (de)  
Verfahren zur Herstellung von Seifentabletten.

Title (fr)  
Méthode de fabrication d'un comprimé de savon.

Publication  
**EP 0366209 A1 19900502 (EN)**

Application  
**EP 89202694 A 19891025**

Priority  
NL 8802654 A 19881028

Abstract (en)  
A method for the production of tablets of soap, said tablets of soap being made up of several layers of soap, in a mould (1). This mould comprises two or more parts (2, 3) with a filling aperture (7). The mould (1) is filled with a soap which is liquid above a specific temperature which is above 40 degrees Celsius, and which is solid below a temperature which lies below the afore-mentioned specific temperature; before the parts (2, 3) are combined to form the mould (1), one or more parts of the mould (1) are filled with a layer of soap at a temperature at which the soap is liquid. This soap layer is then cooled to a temperature, following which the mould is closed and the remaining space is filled up with a soap whose temperature is above the melting point of said soap, each soap filling having a desired composition. The preference is an object (7), such as an illustration, a free gift article, a logo or the like, is placed on the last layer of soap formed, after one or more layers is placed in one of the mould parts and cooled to a desired temperature, and before the mould parts are combined and the remaining space filled up with soap.

IPC 1-7  
**C11D 13/14; C11D 13/16**

IPC 8 full level  
**C11D 13/16** (2006.01)

CPC (source: EP)  
**C11D 13/16** (2013.01)

Citation (search report)  
• [A] EP 0141444 A1 19850515 - CALSTOCK CORP [NL]  
• [A] FR 2527220 A1 19831125 - POLA CHEM IND INC [JP]

Cited by  
AU768716B2; AU742592B2; WO2008072104A3; WO0112772A1; US6554246B1; DE202007002295U1; US6376441B1; WO9851773A1

Designated contracting state (EPC)  
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