

Title (en)
Method for the production of tablets of soap.

Title (de)
Verfahren zur Herstellung von Seifentabletten.

Title (fr)
Méthode de fabrication d'un comprimé de savon.

Publication
EP 0366209 A1 19900502 (EN)

Application
EP 89202694 A 19891025

Priority
NL 8802654 A 19881028

Abstract (en)
A method for the production of tablets of soap, said tablets of soap being made up of several layers of soap, in a mould (1). This mould comprises two or more parts (2, 3) with a filling aperture (7). The mould (1) is filled with a soap which is liquid above a specific temperature which is above 40 degrees Celsius, and which is solid below a temperature which lies below the afore-mentioned specific temperature; before the parts (2, 3) are combined to form the mould (1), one or more parts of the mould (1) are filled with a layer of soap at a temperature at which the soap is liquid. This soap layer is then cooled to a temperature, following which the mould is closed and the remaining space is filled up with a soap whose temperature is above the melting point of said soap, each soap filling having a desired composition. The preference is an object (7), such as an illustration, a free gift article, a logo or the like, is placed on the last layer of soap formed, after one or more layers is placed in one of the mould parts and cooled to a desired temperature, and before the mould parts are combined and the remaining space filled up with soap.

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C11D 13/14; C11D 13/16

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C11D 13/16 (2006.01)

CPC (source: EP)
C11D 13/16 (2013.01)

Citation (search report)
• [A] EP 0141444 A1 19850515 - CALSTOCK CORP [NL]
• [A] FR 2527220 A1 19831125 - POLA CHEM IND INC [JP]

Cited by
AU768716B2; AU742592B2; WO2008072104A3; WO0112772A1; US6554246B1; DE202007002295U1; US6376441B1; WO9851773A1

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