

Title (en)

METHOD FOR THE PRODUCTION OF HOT-ROLLED STEEL STRIP FROM A CONTINUOUSLY CAST MATERIAL

Publication

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Application

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Priority

DE 3839151 A 19881117

Abstract (en)

[origin: EP0369555A2] The invention relates to a method for the production of hot-rolled steel strip from a continuously cast material, in which the material, after solidification, is fed into a continuous rolling mill which works the material with as high a reduction per pass as possible and whose sets of rolls are arranged at a minimum distance one behind the other. In order to provide a method and an apparatus for the method with which method or apparatus it is possible to carry out a maximum reduction per pass in minimum roll passes, it is proposed that the feed strip be reduced under controlled tension at least in two successive sets of rolls. <IMAGE>

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B21B 1/46

IPC 8 full level

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