

Title (en)
METHOD AND INSTALLATION FOR FEEDING LONGITUDINAL ELEMENTS TO A WELDING MACHINE FOR MAKING GRIDS OR GRATINGS

Publication
EP 0371956 B1 19930908 (DE)

Application
EP 89890296 A 19891115

Priority
AT 294888 A 19881130

Abstract (en)
[origin: EP0371956A2] Method and installation for feeding longitudinal elements of round or flat material to a welding machine for making grids or gratings, in which method the longitudinal elements, cut off from at least one strand of longitudinal-element material after straightening of the same, are arranged in a group without longitudinal displacement and with selectable spacing in a direction which is transverse to the push-in line, are held in place at least in a positive-locking manner and are moved essentially continuously into the push-in line, the front ends of the longitudinal elements being mutually aligned before the transfer of the longitudinal elements to the welding machine.

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B21F 23/005 (2013.01 - EP US); **B21F 27/10** (2013.01 - EP US)

Cited by
EP1700650A1; ITBO20100758A1; CN113894226A; KR20160138254A; EP0631830A1; CN110997176A; AU2018282140B2; EP1864724A1; AT503321B1; EP3210687A3; AT518257B1; AT518257A4; WO2015149088A1; WO0051760A1; WO9941029A1; WO2011010256A1; US11389857B2; US10926315B2; WO2018225108A1

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