

Title (en)

Pair of core laminates and core sheet parcel for shell form-type transformers.

Title (de)

Kernblechpaar und Kernpaket für Manteltransformatoren.

Title (fr)

Partie de tôles de noyau et empilage de tôles pour transformateurs du type cuirassé.

Publication

EP 0374524 B1 19940330 (DE)

Application

EP 89121755 A 19891124

Priority

DE 3842885 A 19881220

Abstract (en)

[origin: EP0374524A1] In pairs of core laminations for the construction of core stacks of shell-core transformers, particularly comprising E and I core laminations (1, 2), the E and I core laminations (1, 2) are stamped, for the purpose of optimum production conditions of transformers having optimum characteristics, without waste in such a manner that, after the stamping, they can be joined to one another in one plane inseparably form-fittingly in a friction-locked manner. In this arrangement, the E core laminations (1) have at the front ends of their outside legs (6, 7) one stamped-in groove (5) each and the I core laminations (2) have two stamped-on locking noses (4) each which can be accommodated friction-locked in the grooves (5).
<IMAGE>

IPC 1-7

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CPC (source: EP)

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