

Title (en)  
HIGH DENSITY GRAPHITE FIBER AND METHOD OF MANUFACTURE THEREOF

Publication  
**EP 0374925 A3 19910925 (EN)**

Application  
**EP 89123668 A 19891221**

Priority  
JP 32439788 A 19881222

Abstract (en)  
[origin: EP0374925A2] A graphite fiber derived from an acrylic fiber having a fiber density of not less than 1.93 g/cm<sup>3</sup>, a strand tensile strength of not less than 350 kgf/mm<sup>2</sup>, and a strand tensile modulus of not less than 53×10<sup>3</sup> kgf/mm<sup>2</sup>, and a method for producing the graphite fiber by carbonizing a preoxidized fiber derived from an acrylic fiber and having a fiber density of from 1.32 to 1.40 g/cm<sup>3</sup> to obtain a carbon fiber having a nitrogen content of not less than 1.0% by weight based on the carbon fiber weight, a fiber density of not less than 1.79 g/cm<sup>3</sup> and an orientation of not less than 79% at a maximum diffraction at 2 theta =25.3+/-0.5 DEG in X-ray diffraction angle of the (002) plane of the graphite crystal, and graphitizing the thus-obtained carbon fiber in an inert gas at a temperature of not lower than 2,400 DEG C and under a tension to stretch the fiber at least 3% during the graphitization.

IPC 1-7  
**D01F 9/22**

IPC 8 full level  
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CPC (source: EP)  
**D01F 9/22** (2013.01)

Citation (search report)  
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• [A] EP 0100410 A2 19840215 - TORAY INDUSTRIES [JP]  
• [A] US 3454362 A 19690708 - SPRY WILLIAM J

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