

Title (en)

METHOD AND DEVICE FOR PRODUCING METAL PROFILES FOR WINDOWS, DOORS AND FACADES

Publication

EP 0385159 A3 19901010 (DE)

Application

EP 90102635 A 19900210

Priority

DE 3905920 A 19890225

Abstract (en)

[origin: EP0385159A2] A sealing joint is produced between two metal profiles via plastic strips at right angles thereto. In order to reduce the pressure forces necessary here between edges of the webs (6, 8; 7, 9) of the metal profiles (1, 2) and plastic strips (3, 4) and to enable the web edges to be knurled and pressed in a sealing manner against the plastic strips in a single operation, the plastic strips (3, 4) are first only secured loosely in the grooves formed by the webs. Not until immediately before the metal profiles (1, 2) and the plastic strips (3, 4) are finally joined are the inner edges of the plastically deformable webs (8, 9) knurled in a single operation with this joining. <IMAGE>

IPC 1-7

B23P 11/00; E06B 3/26

IPC 8 full level

E06B 3/273 (2006.01)

CPC (source: EP)

E06B 3/273 (2013.01)

Citation (search report)

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Cited by

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