

Title (en)  
Method of producing labels and a label.

Title (de)  
Herstellungsverfahren für Etiketten und Etikett.

Title (fr)  
Procédé de fabrication d'étiquettes et étiquette.

Publication  
**EP 0386849 A1 19900912 (EN)**

Application  
**EP 90200524 A 19900305**

Priority  
NL 8900538 A 19890303

Abstract (en)  
Method of producing labels comprising of the steps: - providing an elongate support web of which the rear surface is self-adhesive and is carried on a length of release backing material; - disposing a succession of folded sheets in a row along the length of the support web; and that partly the width of the front surface of the support web is covered along the length with a continuous strip of an adhesive layer before disposing the succession of sheets along the length of the support web. Each folded sheet is manufactured out of a longitudinal strip of equal width, by the following steps: - first the length of the strip is divided into a row of an equal number of panels along corresponding transverse fold lines, of which the length of the first three panels are more or less equal and the last panel is at least a quarter longer than the first panel, - that next the strip is folded along the fold lines except at the fold line between the first and the second panel, - that next by means of a punch all the panels except the first panel are cut such, that the width of the first panel is being wider in the transverse direction than the other panels and that the last panel has become a tab, which is in the transverse direction shorter than the width of the last panel and - that the first panel is folded backwards such that all the panels are in between the first and second panel and the first panel is used as web of laminar material or cover sheet for the folded sheets.

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**B31D 1/02**; **G09F 3/02**

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**B31D 1/021** (2013.01); **G09F 3/0289** (2013.01)

Citation (search report)  
• [Y] EP 0154057 A1 19850911 - INSTANCE DAVID JOHN  
• [Y] EP 0273560 A1 19880706 - INSTANCE DAVID JOHN  
• [YD] EP 0201353 A2 19861112 - INSTANCE DAVID JOHN

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