

Title (en)

Process for manufacturing a semi-finished product with circular knitting machines, in particular for producing undershirts, one-piece body garments, briefs or the like.

Title (de)

Verfahren zur Herstellung von Halbprodukten an Rundstrickmaschinen, insbesondere für Unterhemden, Hemdhosen, Unterhosen und dergleichen.

Title (fr)

Procédé de fabrication d'une ébauche avec un métier à tricoter circulaire, notamment pour la production de chemises, de sous-vêtements en une seule pièce, de culottes et similaires.

Publication

**EP 0387763 A1 19900919 (EN)**

Application

**EP 90104660 A 19900312**

Priority

IT 1978989 A 19890316

Abstract (en)

The process consists in producing a body of knitting (1) with substantially tubular extension, and in knitting portions (3) of said body (1), which are to be removed, with a thread which is more economical with respect to the threads used for producing the remaining part of the product (1). The low-cost threads are meshed with the threads of the remaining part (2,4) of the product (1) proximate to the edge where the knitting of the portions to be removed begins, and the threads of the remaining part of the product are subsequently cut. Another meshing of the low-cost threads with the threads of the remaining part of the product is performed at the edge where the knitting of the portions to be removed ends, and the low-cost threads are subsequently cut.

IPC 1-7

**A41B 9/00; D04B 1/24**

IPC 8 full level

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CPC (source: EP)

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Citation (search report)

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- [A] US 4682479 A 19870728 - PERNICK BRUCE M [US]
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DE ES FR GB

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**EP 0387763 A1 19900919; EP 0387763 B1 19930616**; CS 9001293 A2 19910813; CZ 284876 B6 19990317; DE 69001925 D1 19930722;  
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