

Title (en)  
Security door.

Title (de)  
Sicherheitstür.

Title (fr)  
Porte de sécurité.

Publication  
**EP 0392700 A2 19901017 (EN)**

Application  
**EP 90303335 A 19900329**

Priority  
GB 8907947 A 19890408

Abstract (en)  
A security door comprises major and minor sheet metal trays (1 and 18) respectively having panels (2 and 19) and standing walls (3,4 and 20). The walls (3,4) have marginal portions (5,6) inturned from the walls (3,4) and overlying the panel (2) and terminal re-entrant portions (7,8) turned from the portions (5,6) towards the panel (2). Elongate frame members (10,11) are disposed within the tray (1) alongside the walls (3,4) and have slots (15) receiving the portions (7,8) and walls (20). The frame members (10,11) have bevelled edges (13,14) permitting the members (10,11) to be applied laterally into the tray (1) so as to interengage with the walls (3,4) and portions (7,8).

IPC 1-7  
**E06B 3/76**; **E06B 3/82**

IPC 8 full level  
**E06B 3/82** (2006.01); **E06B 3/70** (2006.01)

CPC (source: EP)  
**E06B 3/822** (2013.01); **E06B 2003/7074** (2013.01)

Cited by  
EP0516961A1; GB2262763A; SG82033A1; CN105888487A; WO03048496A1

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BE DE DK ES FR GB IT NL SE

DOCDB simple family (publication)  
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