

Title (en)  
YARN FROM CORE-SKIN FILAMENTS AND PROCESS FOR ITS PREPARATION

Publication  
**EP 0398221 B1 19930623 (DE)**

Application  
**EP 90109044 A 19900514**

Priority  
• DE 3915819 A 19890516  
• DE 3926246 A 19890809

Abstract (en)  
[origin: EP0398221A1] Yarn made from core-skin threads and possibly other single-component threads, in which the core and the skin of the core-skin threads are manufactured by extruding spinnable polymers, and at least approximately all core-skin threads have a complete skin, characterized in that the fraction of core-skin threads, A in %, of all core-skin threads in the yarn in which the fraction of skin in each core-skin thread is equal to  $(M \pm 0.1 M)$  % of the total volume of the corresponding core-skin thread, simultaneously satisfies the following conditions:  $A \leq 100$ ;  $M \geq 0.5$ ;  $A \geq 30 + (0.1 M) < 8$ . In a process for manufacturing this yarn, the core component is fed through a first spinning nozzle plate to a second spinning nozzle plate in several individual streams. The skin component is fed between the first and second spinning nozzles plates to each individual core-component stream, around which it flows. Both components are spun together, drawn and wound off. The skin component is subjected to a flow resistance at least around the region of the individual streams of the core component. A knitted wire mesh is a particularly suitable flow resistance.

IPC 1-7  
**D01D 5/34**

IPC 8 full level  
**D01F 8/00** (2006.01); **D01D 4/02** (2006.01); **D01D 5/34** (2006.01); **D01F 8/12** (2006.01); **D01F 8/14** (2006.01)

CPC (source: EP KR)  
**D01D 5/34** (2013.01 - EP KR)

Cited by  
US5447794A; EP0582904A3; CN107956127A; US5445884A; US5464676A; EP0574772A1; US6242095B1; WO2005066399A1

Designated contracting state (EPC)  
BE CH DE ES FR GB IT LI LU NL SE

DOCDB simple family (publication)  
**EP 0398221 A1 19901122; EP 0398221 B1 19930623; EP 0398221 B2 20000315**; AR 245232 A1 19931230; BR 9006770 A 19910806; CN 1021581 C 19930714; CN 1049193 A 19910213; CZ 238890 A3 19930113; CZ 278383 B6 19931215; DE 59001843 D1 19930729; EP 0425629 A1 19910508; ES 2041468 T3 19931116; ES 2041468 T5 20000716; HU 210409 B 19950428; HU 904475 D0 19910729; HU T65386 A 19940628; JP 2001226828 A 20010821; JP 3391789 B2 20030331; JP H03506053 A 19911226; KR 0140074 B1 19980701; KR 920701538 A 19920812; MX 174104 B 19940421; SK 238890 A3 19971105; SK 278606 B6 19971105; WO 9014452 A1 19901129

DOCDB simple family (application)  
**EP 90109044 A 19900514**; AR 31685890 A 19900516; BR 9006770 A 19900514; CN 90103568 A 19900516; CS 238890 A 19900516; DE 59001843 T 19900514; EP 9000778 W 19900514; EP 90907033 A 19900514; ES 90109044 T 19900514; HU 447590 A 19900514; JP 2001012266 A 20010119; JP 50734190 A 19900514; KR 910700053 A 19910115; MX 2070390 A 19900515; SK 238890 A 19900516