

Title (en)

VALVE COVER WITH OIL SEPARATOR AND METHOD FOR PRODUCING SAME

Publication

**EP 0399912 B1 19921230 (FR)**

Application

**EP 90401389 A 19900523**

Priority

FR 8906873 A 19890525

Abstract (en)

[origin: EP0399912A1] The present invention relates to a method for producing a cylinder-head cover with oil separator and to a cylinder-head cover capable of being produced by this method. Into a first plastic piece (1) combining a wall (3) and a skirt (4) bordering this wall peripherally is inserted a second piece grouping a wall (28), delimiting with the abovementioned wall (3) an oil-separation chamber (27), and a rim (30) bordering this wall (28) peripherally and matching the skirt (4) of the first piece (1) up to the immediate vicinity of the free edge (6) of this skirt (4). The second piece (2), made of metal, stiffens the first piece (1) and, in particular, makes it possible to transfer to the immediate vicinity of the free edge (6) of the skirt (4) of the latter, intended to be laid against a face (7) of a cylinder head (8), forces clamping the cylinder-head cover against this face, which are exerted centrally on the cylinder-head cover (clamping member 23, 24, 25), especially when bracing means (26, 31) are provided between the respective walls (3, 28) of the two pieces (1, 2). Aesthetically pleasing, rigid and light-weight cylinder-head covers can thus be produced economically. <IMAGE>

IPC 1-7

**F01M 13/04**; **F02F 7/00**

IPC 8 full level

**F01M 13/04** (2006.01); **F02F 7/00** (2006.01)

CPC (source: EP)

**F01M 13/0416** (2013.01); **F02F 7/006** (2013.01)

Cited by

DE102006019880A1; DE19701977B4; DE19743678B4; EP2336509A1; US8967110B2; WO9832955A1

Designated contracting state (EPC)

AT BE CH DE ES GB IT LI NL SE

DOCDB simple family (publication)

**EP 0399912 A1 19901128**; **EP 0399912 B1 19921230**; AT E84117 T1 19930115; DE 69000693 D1 19930211; ES 2036896 T3 19930601; FR 2647506 A1 19901130; FR 2647506 B1 19940218; PT 94142 A 19920831

DOCDB simple family (application)

**EP 90401389 A 19900523**; AT 90401389 T 19900523; DE 69000693 T 19900523; ES 90401389 T 19900523; FR 8906873 A 19890525; PT 9414290 A 19900524