

Title (en)
Multi-roll cluster rolling apparatus.

Title (de)
Vielwalzengerüst.

Title (fr)
Cage de laminoir à rouleaux multiples.

Publication
EP 0401685 B1 19940525 (EN)

Application
EP 90110360 A 19900531

Priority

- JP 14105789 A 19890605
- JP 14105889 A 19890605
- JP 14105989 A 19890605
- JP 14795889 A 19890609
- JP 14795989 A 19890609
- JP 14796089 A 19890609

Abstract (en)
[origin: EP0401685A1] A multi-roll cluster rolling apparatus has a pair of work rolls (2), and a plurality of first intermediate rolls (3), a plurality of second intermediate rolls (4) and a plurality of backup rolls (5) arranged successively in the mentioned order behind each the work roll. A roll crown presented by unidirectionally tapering one end of a roll is imparted to at least a pair of rolls. e.g., the work rolls, selected from a roll group consisting of the work rolls, first intermediate rolls and the second intermediate rolls. A roll crown approximated by at least one-pitch portion of a waveform is imparted to at least one other pair of rolls, e.g., pairs of the first intermediate rolls. A roll crown approximated by at least two-pitch portion of a waveform is imparted to at least one of the remainder pairs of rolls, e.g., selected pairs of the second intermediate rolls. The rolls of each pair having the same roll crown arranged in opposite axial directions and are axially shiftably (6) mounted on a mill housing.

IPC 1-7
B21B 13/14

IPC 8 full level
B21B 13/14 (2006.01)

CPC (source: EP KR)
B21B 1/42 (2013.01 - KR); **B21B 13/00** (2013.01 - KR); **B21B 13/142** (2013.01 - EP); **B21B 13/147** (2013.01 - EP)

Cited by
EP0490700A3; DE112005002080B4; DE112005002080C5; US8413476B2; US7316146B2; WO03022470A1

Designated contracting state (EPC)
DE FR GB

DOCDB simple family (publication)
EP 0401685 A1 19901212; EP 0401685 B1 19940525; EP 0401685 B2 20000308; AU 604620 B1 19901220; CA 2018261 A1 19901205; CA 2018261 C 19941115; DE 69009102 D1 19940630; DE 69009102 T2 19940929; DE 69009102 T3 20010208; FI 902759 A0 19900604; KR 910000254 A 19910129; KR 930006110 B1 19930707; NO 178254 B 19951113; NO 178254 C 19960221; NO 902458 D0 19900601; NO 902458 L 19901206

DOCDB simple family (application)
EP 90110360 A 19900531; AU 5623490 A 19900601; CA 2018261 A 19900605; DE 69009102 T 19900531; FI 902759 A 19900604; KR 900008290 A 19900605; NO 902458 A 19900601