

Title (en)

Method and apparatus for welding together sheets of woody material.

Title (de)

Vorrichtung und Verfahren für das Zusammenschweissen von Platten aus holzartigem Stoff.

Title (fr)

Méthode et dispositif pour souder entre elles des plaques de matière ligneuse.

Publication

EP 0403024 A1 19901219 (EN)

Application

EP 90201527 A 19900613

Priority

NL 8901501 A 19890614

Abstract (en)

In the method according to the invention sheets of woody material (2) are welded together using an adhesive while applying heat and pressure. Curing the adhesive occurs in steps at several curing locations. The apparatus according to the invention comprises a number of curing means (12, 13) that are positioned at regular distances that correspond with the length of the sheets (2). In a preferred embodiment the apparatus comprises three curing means (9, 10, 11), for example pressure heads.

IPC 1-7

B27D 1/10; B27M 3/00

IPC 8 full level

B27D 1/10 (2006.01); **B27M 3/00** (2006.01); **B29C 65/18** (2006.01)

CPC (source: EP)

B27D 1/10 (2013.01); **B27M 3/0053** (2013.01)

Citation (search report)

- [X] GB 2189431 A 19871028 - RILIN INVESTMENTS
- [Y] NL 7500965 A 19750915 - WEYERHAEUSER CO
- [X] US 4500385 A 19850219 - WAGGONER DENNIS H [US]
- [A] US 1601265 A 19260928 - GEORG SCHLESINGER
- [A] US 3481376 A 19691202 - KELLER HAROLD A
- [A] US 2591771 A 19520408 - BERGEY ELMER E
- [A] BE 487545 A

Cited by

FR2960814A1; DE19737593C1; CN106945136A; FR2677692A1; CN102365170A; EP2006339A1; US8808491B2; WO2010108497A1; WO2004104125A1; WO2011154652A3

Designated contracting state (EPC)

BE DE GB LU NL

DOCDB simple family (publication)

EP 0403024 A1 19901219; NL 8901501 A 19910102

DOCDB simple family (application)

EP 90201527 A 19900613; NL 8901501 A 19890614