

Title (en)

Production plant for making large packages in the form of cartoned packs of groups of small packages of paper handkerchiefs.

Title (de)

Produktionsanlage für die Herstellung von Grosseinheiten in der Form von kartonierten Gebinden aus Gruppen von Kleinpäckungen von Papiertaschentüchern.

Title (fr)

Installation de production pour fabriquer de grands emballages en forme de paquets mis en carton, de groupes de petits emballages de mouchoirs en papier.

Publication

EP 0405121 B1 19950111 (DE)

Application

EP 90109412 A 19900518

Priority

- DE 3920749 A 19890624
- DE 3940296 A 19891206

Abstract (en)

[origin: EP0405121A2] So that, despite a breakdown in an individual machine, a production plant can continue to operate in the remaining individual machines thereof, to be precise a plant for making large packages in the form of cartoned packs of groups of small packages of paper handkerchiefs, having a folding machine (21) for making the handkerchiefs and grouping them into stacks, having a packaging machine (22) for wrapping the stacks in a film for forming a small package, having a stacker (23) for forming groups of small packages, having a packing machine (24) for wrapping the groups in a film to form a pack and having a cartoning machine (25) for introducing the packs into a carton and closing thereof for forming large packages, a storage unit (27) for, as required, receiving, intermediate storage and delivery of small packages is inserted into the production plant in the direction of production downstream of the packaging machine.

IPC 1-7

B65B 35/04

IPC 8 full level

B65B 5/06 (2006.01); **B65B 35/04** (2006.01); **B65B 35/44** (2006.01)

CPC (source: EP US)

B65B 35/04 (2013.01 - EP US)

Cited by

CN1045446C; ITBO20130354A1; WO2015004546A1

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

EP 0405121 A2 19910102; EP 0405121 A3 19910306; EP 0405121 B1 19950111; BR 9002949 A 19910820; CA 2017168 A1 19901224; CA 2017168 C 19950207; DE 3940296 A1 19910110; DE 59008221 D1 19950223; JP 2763181 B2 19980611; JP H0343323 A 19910225; US 5074096 A 19911224

DOCDB simple family (application)

EP 90109412 A 19900518; BR 9002949 A 19900622; CA 2017168 A 19900518; DE 3940296 A 19891206; DE 59008221 T 19900518; JP 16436290 A 19900625; US 53135890 A 19900531