

Title (en)

Method of and apparatus for making reclosable bags and plastic film material used therefor.

Title (de)

Verfahren und Vorrichtung zur Herstellung eines wiederverschliessbaren Beutels und dafür verwendete Kunststoffolie.

Title (fr)

Procédé et appareil pour la fabrication de sacs refermables et film en matière plastique utilisé pour cela.

Publication

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Application

EP 90111299 A 19900615

Priority

US 38634889 A 19890728

Abstract (en)

A new method of making a form fill bag having a reclosable fastener thereon and a mechanism therefor wherein a continuous length of film (10) is advanced and joined first and second fastener profile strips (16) are laid laterally onto the film of a length substantially equal to one-half of the film width, the film is advanced and formed into a tube with the side edges folded together and seamed, the first profile strip is attached to the surface of the film prior to forming it into the tube and the second opposed interlocked profile strip is attached to the inner surface of the film after it is formed into a tube, and a cross-seam is formed in the tube above the closure strip to form the bottom of the succeeding bag and a completed bag is cut from the film by cutting below the bottom seam and above the fastener strips.

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Citation (search report)

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