

Title (en)

Method for producing patterned textile needled felt or needled fleece sheets.

Title (de)

Verfahren zum Herstellen gemusterter textiler Nadelfilz- bzw. -vliesbahnen.

Title (fr)

Procédé pour la fabrication de nappes textiles à dessin de non-tissés aiguilletés.

Publication

EP 0411248 B1 19951025 (DE)

Application

EP 90106927 A 19900411

Priority

DE 3925757 A 19890803

Abstract (en)

[origin: EP0411248A1] Method for producing patterned textile needle felt or fleece webs from fibre fleeces and textile fibre material by structuring a single- or multi-layered preneedled fibre fleece web, preferably by means of crowned and/or forked needles, to form a velour web, then applying to this web at least one patterning ply of textile fibres, in particular staple fibres, which differ from the fibres of the carrier web in respect of colour and/or shape and/or material and/or fineness and/or orientation over the whole or part of the area, and finally subjecting this web to a further needling, wherein the fibres applied to the carrier web are pressed through the web until visible on the underside of the web, the piles thereof lying essentially in the plane of the lower surface of the web.

IPC 1-7

D04H 11/08; **D04H 18/00**; **D04H 1/46**

IPC 8 full level

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CPC (source: EP)

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Cited by

EP2332504A1; EP1273690A1; CN113574219A; DE10036821B4; FR2830542A1; EP1384802A3; WO2004059061A1; WO2009147051A1; WO2020148147A1

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