

Title (en)

FEEDING AND DOSING EQUIPMENT FOR THE LAPPING MIXTURE IN POLISHING MACHINES FOR LAPPING, GRINDING OR POLISHING

Publication

EP 0411345 A3 19910410 (DE)

Application

EP 90113032 A 19900707

Priority

- DE 3925274 A 19890731
- DE 4016335 A 19900521

Abstract (en)

[origin: EP0411345A2] The invention relates to a feeding and dosing attachment for the lapping mixture in finishing machines for lapping, grinding or polishing, having a vertical-axis arrangement of two working wheels, the intention being for the feeding and dosing of the lapping mixture to be controllable as a function of the specification of the part to be machined in each case and of the selected cutting conditions. Furthermore, by means of a wiper device rotating relative to the top working wheel, the lapping mixture can be distributed in one or more annular channels on the back of the top working wheel and can be fed to the operating space via bores. <IMAGE>

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IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

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- [A] BE 507816 A
- [A] DE 2346325 A1 19750327 - WALDRICH WERKZEUGMASCH

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Designated contracting state (EPC)

CH DE ES FR GB IT LI

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