

Title (en)

SLURRY FOR FORMING INTERLAYER FOR COLLAPSIBLE CORE, METHOD OF PRODUCTION OF COLLAPSIBLE CORE USING SAME AND COLLAPSIBLE CORE PRODUCED THEREBY

Publication

**EP 0412761 A3 19920520 (EN)**

Application

**EP 90308647 A 19900806**

Priority

JP 20415989 A 19890807

Abstract (en)

[origin: EP0412761A2] An collapsible core (1) is formed in such a manner that a sand core (1a) is dipped into an acidic suspension having a pH of 5.2 to 6.8 to form an interlayer (2), that the interlayer (2) is coated with an outer layer (3) and that both layers (2, 3) are heat-cured simultaneously.

IPC 1-7

**B22C 1/16**; **B22C 3/00**

IPC 8 full level

**B22C 3/00** (2006.01); **F02F 1/24** (2006.01)

CPC (source: EP)

**B22C 3/00** (2013.01); **F02F 1/24** (2013.01)

Citation (search report)

- [A] DE 3826413 A1 19890216 - RYOBI LTD [JP]
- [A] PATENT ABSTRACTS OF JAPAN vol. 12, no. 437 (M-765)(3284), 17 November 1988; & JP - A - 63171244 (RYOBI LTD) 15.07.1988
- [A] PATENT ABSTRACTS OF JAPAN vol. 8, no. 148 (M-308)(1585), 11 July 1984; & JP - A - 5945054 (FUJI JUGOKO) 13.03.1984
- [AD] PATENT ABSTRACTS OF JAPAN vol. 12, no. 437 (M-765)(3284), 17 November 1988; & JP - A - 63171245 (RYOBI LTD) 15.07.1988

Cited by

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Designated contracting state (EPC)

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**EP 0412761 A2 19910213**; **EP 0412761 A3 19920520**; AU 6028290 A 19910207; JP H0371950 A 19910327; JP H0659515 B2 19940810

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