

Title (en)

METHOD AND DEVICE FOR MAKING ARTICLES FROM POWDER MATERIALS

Publication

**EP 0419685 A4 19910925 (DE)**

Application

**EP 90910082 A 19881220**

Priority

SU 8800274 W 19881220

Abstract (en)

[origin: US5308232A] The invention relates to powder metallurgy. The invention involves deforming combustion products by extrusion at an extrusion temperature chose in the range from 0.3T1 to T2, wherein T1 is the melting point of a hard phase of the combustion products and T2 is the melting point of a binder material in a container (5) made up of vertically extending segments (12) defining spaces (13) with one another and having a die (14) and a heat insulated sizing member (17) the temperature conditions of extrusion being controlled by a unit (21) having a temperature sensor (22) and a member (23) receiving information from the sensor (22) and sending a command for moving the punch (10).

IPC 1-7

**C22C 1/05**

IPC 8 full level

**B22F 3/20** (2006.01); **C22C 1/05** (2006.01)

CPC (source: EP US)

**B22F 3/20** (2013.01 - EP US); **C22C 1/058** (2023.01 - EP US)

Citation (search report)

- [A] US 4673550 A 19870616 - DALLAIRE SERGE [CA], et al
- [A] US 2097502 A 19871102 - SOUTHGATE GEORGE T

Cited by

US6139658A; WO9303192A1

Designated contracting state (EPC)

AT CH DE FR GB IT LI NL SE

DOCDB simple family (publication)

**US 5308232 A 19940503**; EP 0419685 A1 19910403; EP 0419685 A4 19910925; JP H03504029 A 19910905; US 5053192 A 19911001; WO 9007015 A1 19900628

DOCDB simple family (application)

**US 73561891 A 19910725**; EP 90910082 A 19881220; JP 50888990 A 19881220; SU 8800274 W 19881220; US 56636090 A 19900823