

Title (en)

Method for forming an electrical terminal.

Title (de)

Verfahren zur Herstellung einer elektrischen Klemme.

Title (fr)

Méthode pour la fabrication d'une borne électrique.

Publication

EP 0420454 B1 19950419 (EN)

Application

EP 90310024 A 19900913

Priority

US 41269989 A 19890926

Abstract (en)

[origin: EP0420454A1] An electrical terminal having a portion of a contact section overhanging the plane of the stock is made by a method that does not weaken the terminal by the use of a slot or similar structure. A blank (64) is stamped from sheet metal stock. Portions of the blank including the portion to overhang are formed up from the plane of the stock. At least part of the terminal base (44) is formed up from the plane of the stock. The formed base portion is returned to the plane of the stock to rotate the contact section and move the overhanging portion to its final position.

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