

Title (en)
MANUFACTURING INFUSION PACKAGES

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Application
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Abstract (en)
[origin: WO9013487A1] A method and apparatus for manufacturing infusion packages such as tea or coffee bags of predetermined shape, comprises means for dosing discrete piles (7) of infusion on a first moving web (4), means (8) for sealing a second web (5) over the first to form a consolidated web with discrete infusion containing pockets (3), a co-rotating roller cutting device having cutting means and recess means to cut packages of predetermined shape e.g. circular from the web, a suction device (15) for collecting waste web and maintaining downstream web tension to transport the cut packages to a removal device (50, 51) operable to stamp the packages downwardly into stacking chambers (49).

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