

Title (en)

METHOD AND APPARATUS FOR WARPING USING PROGRESSIVELY CONTROLLED TENSION ON A DYE BEAM AND DYE BEAM GEOMETRY THEREFOR

Publication

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Application

EP 89912693 A 19891031

Priority

- US 26576788 A 19881101
- US 42111589 A 19891013

Abstract (en)

[origin: WO9005206A1] A method and apparatus for winding yarn to produce a wound yarn package (40) having a variable density profile. The variable density profile in the wound yarn is produced by variably tensioning the yarn during the winding process by an electrical apparatus which is responsive to a programmed control signal to provide variable tension on the yarn. The density profile thus produced is preferably a progressively variable density profile. In a preferred embodiment, the method is carried out with a precision winding machine (34) with an electromagnetic tensioner (36). A controlled sequence of control signals is applied to the tensioner (36) to provide a correspondingly varying tension on the yarn. The application of controlled tensioning to dyeing beams by progressively increasing tensioning warping yarn along the length of the beam has also shown improved results in resisting dye liquor channeling and blowout and permitted a beam geometry with a greater capacity.

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Citation (search report)

- [A] EP 0185616 A1 19860625 - SCHAEERER MASCHF [CH]
- [A] FR 1492410 A 19670818 - SUPERBA S A R L ETS
- See references of WO 9005206A1

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