

Title (en)
PROCESS FOR SKIVING WORKPIECES AND SKIVING MACHINE

Publication
EP 0427156 A3 19911016 (DE)

Application
EP 90121080 A 19901103

Priority
DE 3937395 A 19891110

Abstract (en)
[origin: EP0427156A2] A process serves to skive flap-like workpieces made of leather or artificial leather. A skiving machine (10) used for this purpose has a feed roller (15), at least one guide element (13, 14) and a bell-shaped blade (12) for transporting and guiding the workpieces. Servomotors serve to adjust the feed roller (15) and the guide element (13, 14). An electronic control unit (40) contains a memory for storing sets of setting values, corresponding to cross-sectional shapes, for setting the servomotors. A keyboard (37) serves, among other things, to address memory locations of the memory. A measuring device (40) contains means for detecting a thickness of the workpiece. The measuring device (40) produces a digital signal corresponding to the thickness. The measuring device (40) is connected to a first address line of the memory. <IMAGE>

IPC 1-7
C14B 1/22; **B26D 1/12**; **B26D 3/02**; **B26D 5/00**

IPC 8 full level
B26D 1/12 (2006.01); **B26D 3/02** (2006.01); **B26D 5/00** (2006.01); **C14B 1/22** (2006.01)

CPC (source: EP)
B26D 1/12 (2013.01); **B26D 3/02** (2013.01); **B26D 5/00** (2013.01); **C14B 1/22** (2013.01)

Citation (search report)
• [AD] DE 3732059 A1 19890406 - FORTUNA WERKE MASCHF AG [DE]
• [A] DE 8712850 U1 19880218

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