

Title (en)

Method and apparatus for making pantihose with a comfort gusset.

Title (de)

Verfahren und Vorrichtung zum Konfektionieren von Strumpfhosen mit Zwickelteil.

Title (fr)

Procédé et machine pour confectionner des collants à gousset.

Publication

**EP 0430495 A1 19910605 (EN)**

Application

**EP 90312452 A 19901115**

Priority

DE 3938768 A 19891123

Abstract (en)

In order to be able to process comfort gussets (13, 23) which reach to the waistband of the pantihose or tights, using a line closing apparatus for the machine joining of the legs thereof, an extra form (37) is provided in the sets of forms (31) of the apparatus, for receiving and mounting a tubular prefabricated comfort gusset; the gusset is cut open together with two tubular prefabricated stocking leg portions (11, 21 and 12, 22) of the tights and is connected to the stocking leg portions (11, 12; 21, 22) when seaming the legs together.

IPC 1-7

**A41B 11/14**; **D05B 23/00**

IPC 8 full level

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CPC (source: EP)

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