

Title (en)

METHOD OF CONTINUOUS FINISHING OF PIPE

Publication

EP 0431775 A3 19910710 (EN)

Application

EP 90312467 A 19901115

Priority

- JP 30192289 A 19891122
- JP 30192389 A 19891122

Abstract (en)

[origin: EP0431775A2] The invention provides a method of finishing long pipes composed of straightening rolled pipes after they have been cooled at a cooling bed (10), inspecting the pipes by nondestructive inspection and cutting the pipes to a predetermined length. A high speed straightener having five roll pair stands is utilized in the straightening, wherein the plural pairs of the rolls adjacent to each other co-operate to achieve the maximum offset.

IPC 1-7

B21D 3/04

IPC 8 full level

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CPC (source: EP)

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Citation (search report)

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