

Title (en)

A method and device for discharging brick mouldings from moulding trays.

Title (de)

Verfahren und Vorrichtung zum Entnehmen von Ziegeln aus Formkästen.

Title (fr)

Méthode et dispositif pour dégager des briques moulées hors de bacs de moules.

Publication

**EP 0436503 B1 19940413 (EN)**

Application

**EP 91200006 A 19910102**

Priority

NL 8903198 A 19891229

Abstract (en)

[origin: EP0436503A1] The invention relates to a method for discharging brick mouldings from moulding trays (11), wherein moulding trays (11) filled with mouldings are tilted and the mouldings are released from the inverted trays (11) and received on a carrying pallet (12). According to the invention the release of the moulding is taking place by admitting - through openings in the bottom (21) of the moulding trays (11) and during a short period of time - air under increased pressure into the moulding trays (11) containing the mouldings. The invention also provides a mouth piece (16) designed to be placed on the outer side of bottom (21) of a moulding tray (11) and adapted to be connected to a source to increased air pressure, as well as a moulding tray especially for use when applying the above method.

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