

Title (en)  
Nodularising method.

Title (de)  
Verfahren zur Nodularisierung.

Title (fr)  
Procédé de nodularisation.

Publication  
**EP 0439244 A1 19910731 (EN)**

Application  
**EP 91300014 A 19910102**

Priority  
GB 9000899 A 19900116

Abstract (en)  
A method for the production of nodular iron is disclosed in which a nodulariser is introduced into the molten metal to be treated in at least two stages. In particular exemplified embodiments the nodularising agent is introduced in a first stage prior to entry of the molten metal into the mould cavity and, in a second stage, the nodularising agent is contained in the mould cavity or in a chamber associated therewith prior to introduction of the molten metal or the agent is added to the metal stream during its passage into the mould cavity.

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CPC (source: EP)  
**C21C 1/10** (2013.01); **C22C 33/10** (2013.01)

Citation (search report)  
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DE DK ES FR GB IT NL SE

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