

Title (en)
Vacuum die casting process.

Title (de)
Vakuumdrukgiessverfahren.

Title (fr)
Procédé de moulage par injection avec chambre à vide.

Publication
EP 0441289 A1 19910814 (EN)

Application
EP 91101449 A 19910204

Priority
JP 2654790 A 19900205

Abstract (en)
A die casting process comprising the steps of disposing a boiling shutoff device (1) on a sprue runner (2) from a sleeve (4) to a cavity (3) and branching a degassing groove (6) from the sprue runner (2). <IMAGE>

IPC 1-7
B22D 17/14

IPC 8 full level
B22D 17/14 (2006.01); **B22D 17/22** (2006.01)

CPC (source: EP)
B22D 17/145 (2013.01)

Citation (search report)

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