

Title (en)

Method and apparatus for correcting a widthwise bend in an end portion of a hot-rolled sheet-shaped product.

Title (de)

Verfahren und Vorrichtung zur Korrektur einer Biegung in Breitenrichtung im Endbereich eines warmgewalzten, plattenförmigen Produktes.

Title (fr)

Procédé et appareil pour corriger une courbure en direction de côté large à la section finale d'un produit laminé à chaud et en forme de plaque.

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Application

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Priority

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Abstract (en)

A widthwise bend of an end of a hot-rolled elongate sheet-shaped metal product (1) is corrected while it is hot. The correction comprises simultaneously: (i) holding the edges of the product (1) at at least two positions (12,13) longitudinally spaced along the product thereby to hold, at least laterally, a portion spaced from the bent end, and (ii) pushing the end portion laterally by means of a laterally moving member (14). The method may be performed while the product is continuously moving along a path. Both steps (i) and (ii) are performed by rollers rotatable about vertical axes. e

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