

Title (en)

Method and arrangement for rolling of rods and wires.

Title (de)

Verfahren und Anordnung zum Walzen von Stab- und Drahtmaterial.

Title (fr)

Méthode et arrangement pour le laminage de barres et fils.

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Application

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Abstract (en)

[origin: EP0442864A1] The invention relates to a method and an arrangement for the rolling of wires and rods with a reduction in cross-section of at least 50%. According to the invention the cross-sectional area of the rolling stock is reduced and its properties modified in a first step involving a preliminary deformation, whereupon the rolling stock is heated and further deformed in a second step.

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