Title (en)

METHOD OF PRODUCING CEMENTED CARBIDE OR CERMET ALLOY

Publication

EP 0443048 A4 19911030 (EN)

Application

EP 90913553 A 19900912

Priority

- JP 9001171 W 19900912
- JP 23884989 A 19890914

Abstract (en)

[origin: WO9104119A1] A method of producing cemented carbide or cermet alloy comprising mixing and kneading cemented carbide powder or cermet alloy powder with an organic binder, molding this mixed powder into a predetermined shape by injection molding, removing the organic binder from the resulting mold and sintering the mold to obtain a compact alloy. The removal of the organic binder is carried out in a first removing step in an inert gas atmosphere and subsequently in a second removing step in vacuum of 1 Torr or below. In the first removing step, the pressure of the atmosphere is kept at or above the atmospheric pressure so as to prevent the occurrence of defects in the mold. After continuous fine pores are formed inside the mold, the pressure of the atmosphere is kept near vacuum in order to promote the evaporation of the gas from the surface and the release of the gas generated inside the mold.

IPC 1-7

B22F 3/10; C22C 1/05

IPC 8 full level

B22F 3/00 (2006.01); **B22F 3/10** (2006.01); **B22F 3/22** (2006.01); **C22C 1/05** (2006.01)

CPC (source: EP KR)

B22F 3/10 (2013.01 - KR); **B22F 3/1017** (2013.01 - EP); **B22F 3/1021** (2013.01 - EP); **B22F 3/22** (2013.01 - EP); **B22F 3/225** (2013.01 - EP); B22F 2201/10 (2013.01 - EP); B22F 2201/20 (2013.01 - EP); B22F 2998/00 (2013.01 - EP)

Citation (search report)

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Designated contracting state (EPC)

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