

Title (en)

Method and apparatus for forming a circular lip around an opening.

Title (de)

Verfahren und Vorrichtung zum Formen einer kreisförmigen Lippe um eine Öffnung.

Title (fr)

Procédé et installation de formage d'une lèvre circulaire autour d'une ouverture.

Publication

EP 0446089 A1 19910911 (FR)

Application

EP 91400409 A 19910215

Priority

FR 9002817 A 19900306

Abstract (en)

After having machined a spot facing (4), the bottom of this spot facing is pushed back by means of rollers (31) driven in an orbital movement, the angle which the attack surface of the rollers forms with the axis (Y-Y) of the opening (2) being progressively reduced in step with the advance of the roller carrier (28). <??>Application to the formation of connection lips around openings of a vessel shell ring (course) of a nuclear reactor. <IMAGE>

Abstract (fr)

Après avoir usiné un lamage (4), on repousse le fond de ce lamage au moyen de galets (31) entraînés en mouvement orbital, l'angle que la surface d'attaque des galets forme avec l'axe (Y-Y) de l'ouverture (2) étant progressivement réduit au fur et à mesure de l'avance du porte-galets (28). Application à la formation de lèvres de raccordement autour des ouvertures d'une virole de cuve de réacteur nucléaire. <IMAGE>

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CPC (source: EP US)

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Citation (search report)

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