

Title (en)

Method and apparatus for forming a circular lip around an opening.

Title (de)

Verfahren und Vorrichtung zum Formen einer kreisförmigen Lippe um eine Öffnung.

Title (fr)

Procédé et installation de formage d'une lèvre circulaire autour d'une ouverture.

Publication

EP 0446089 B1 19940518 (FR)

Application

EP 91400409 A 19910215

Priority

FR 9002817 A 19900306

Abstract (en)

[origin: EP0446089A1] After having machined a spot facing (4), the bottom of this spot facing is pushed back by means of rollers (31) driven in an orbital movement, the angle which the attack surface of the rollers forms with the axis (Y-Y) of the opening (2) being progressively reduced in step with the advance of the roller carrier (28). <??>Application to the formation of connection lips around openings of a vessel shell ring (course) of a nuclear reactor. <IMAGE>

IPC 1-7

B21C 37/29; **G21C 13/02**

IPC 8 full level

B21D 19/04 (2006.01); **B21C 37/29** (2006.01)

CPC (source: EP US)

B21C 37/292 (2013.01 - EP US)

Cited by

US6000263A; GB2322819A; GB2322819B; AU739875B2; EP0752289A3; US5943773A; CN101804560A

Designated contracting state (EPC)

AT BE DE NL SE

DOCDB simple family (publication)

EP 0446089 A1 19910911; **EP 0446089 B1 19940518**; AT E105745 T1 19940615; CS 9100583 A3 19911015; CZ 285565 B6 19990915; DE 69101994 D1 19940623; DE 69101994 T2 19941103; FR 2659481 A1 19910913; FR 2659481 B1 19940422; JP 2806644 B2 19980930; JP H04224026 A 19920813; KR 100220308 B1 19990915; RU 2004368 C1 19931215; SK 280029 B6 19990712; US 5129249 A 19920714

DOCDB simple family (application)

EP 91400409 A 19910215; AT 91400409 T 19910215; CS 58391 A 19910306; DE 69101994 T 19910215; FR 9002817 A 19900306; JP 6567991 A 19910306; KR 910003464 A 19910304; SK 58391 A 19910306; SU 4894719 A 19910305; US 66508091 A 19910306