

Title (en)
Method for determination and regulating the level of a metal melting bath

Title (de)
Verfahren zur Bestimmung und Regulierung des Badspiegels einer Metallschmelze

Title (fr)
Procédé pour la détermination et le réglage d'un niveau du bain de métal liquide

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Application
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Abstract (en)
[origin: EP0451929A2] The invention relates to a method for determining and regulating the liquid metal level in a metallurgical vessel, especially an open-ended die of a casting plant. In order to provide a method in which the liquid level can be determined and regulated in a simple and reproducible manner, it is proposed that inert gas be introduced into the molten metal at a certain freely selectable point within the vessel, that the flow rate and absolute pressure of the inert gas introduced be measured, that the absolute pressure measured when the zero value of the flow rate is exceeded be recorded and the actual value of the distance of the surface of the liquid from the point at which the inert gas is introduced be determined from the difference between the absolute pressure and the pressure acting on the surface of the liquid, that the difference from a predetermined setpoint value be determined from the said distance ascertained and fed as an electric actuating signal to an actuator for regulating the liquid metal level and/or the quantity flowing out or withdrawn from the vessel. <IMAGE>

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