

Title (en)
Hot roughing mill installation.

Title (de)
Warmwalzanlage.

Title (fr)
Installation pour laminier à chaud.

Publication
EP 0461743 A2 19911218 (EN)

Application
EP 91301592 A 19910227

Priority
JP 15223390 A 19900611

Abstract (en)
A hot roughing mill installation comprises one or two reversing roughing mills (4) through which a slab(s) of hot metal, in use, passes in a working direction (D). Upstream of the roughing mill(s) is a sizing press (2) which, in use, changes the width of the slab(s) after it has come out of a furnace (1) upstream of the sizing press (2). Downstream of the roughing mill(s) is a coil box (5) arranged to coil the roughed strip (P). Edgers (3), which form a thickened portion on each side of the slab(s), may be located immediately upstream and/or downstream of the or each roughing mill (4), and a rolling mill (6) may additionally be located between the sizing press (2) and the roughing mill(s). <IMAGE>

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B21B 1/32

IPC 8 full level
B21B 1/02 (2006.01); **B21B 1/34** (2006.01); **B21C 47/02** (2006.01); **B21B 15/00** (2006.01)

CPC (source: EP)
B21B 1/02 (2013.01); **B21B 1/34** (2013.01); **B21B 1/024** (2013.01); **B21B 2015/0057** (2013.01)

Cited by
EP0937512A1; EP0842714A3; EP1160022A3; US6406413B2

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EP 0461743 A2 19911218; **EP 0461743 A3 19920311**; **EP 0461743 B1 19950111**; **EP 0461743 B2 19990804**; DE 69106596 D1 19950223; DE 69106596 T2 19950518; DE 69106596 T3 19991223; JP H0446602 A 19920217

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