

Title (en)

Process and apparatus for the formation of surface layers on articles and articles with a surface layer formed according to this process

Title (de)

Verfahren zum Herstellen von Oberflächenschichten auf Werkstücken, Vorrichtung zum Durchführen des Verfahrens sowie Werkstück mit nach dem Verfahren hergestellter Oberflächenschicht

Title (fr)

Procédé et installation de couches superficielles sur des articles et articles ainsi fabriqués

Publication

**EP 0462047 B1 19971126 (DE)**

Application

**EP 91810343 A 19910503**

Priority

CH 199290 A 19900613

Abstract (en)

[origin: EP0462047A1] During the process, the article (10) to be provided with the surface layer (101), or part of said article, is heated to a first temperature by means of an inductive RF/MF generator heater (2, 20). Using a laser apparatus (3, 30, 30', 31, 32), regions (10") of the surface to be coated are heated further and the surface layer is generated on the article (10, 10', 10"). The apparatus comprises the laser device (3, 30, 30', 31, 32) and the RF/MF heater (2, 20) which allow the article (10, 10', 10") to be thermally influenced and treated by both simultaneously. The surface layers (101) produced according to the process have improved quality since the process permits a clearly improved adherence to temperature and other process parameters. <IMAGE>

IPC 1-7

**C23C 26/02; C21D 1/09; B23K 26/00**

IPC 8 full level

**B23K 26/00 (2006.01); B23K 26/14 (2006.01); B23K 26/20 (2006.01); B23K 26/34 (2006.01); B23K 31/00 (2006.01); C23C 26/02 (2006.01); F01L 3/02 (2006.01); F01L 3/24 (2006.01); G01K 7/00 (2006.01)**

CPC (source: EP US)

**C23C 26/02** (2013.01 - EP US)

Citation (examination)

FR 2263381 A1 19751003 - CATERPILLAR TRACTOR CO [US]

Cited by

EP1285719A1; EP2570516A3; DE19529928A1; DE102014222055A1; CN110283973A; US6843866B2

Designated contracting state (EPC)

BE CH DE ES FR GB IT LI NL SE

DOCDB simple family (publication)

**EP 0462047 A1 19911218; EP 0462047 B1 19971126; CA 2044226 A1 19911214; CA 2044226 C 20010313; DE 59108894 D1 19980108; ES 2110985 T3 19980301; JP 3034079 B2 20000417; JP H07148585 A 19950613; PT 97946 A 19930730; PT 97946 B 19981130; US 5224997 A 19930706**

DOCDB simple family (application)

**EP 91810343 A 19910503; CA 2044226 A 19910610; DE 59108894 T 19910503; ES 91810343 T 19910503; JP 13992991 A 19910612; PT 9794691 A 19910612; US 71081591 A 19910605**