

Title (en)

Guide method for electrical inputs of rollers in a continuous casting plant and installation for carrying out this method.

Title (de)

Führungsverfahren für die elektrischen Antriebe von Rollen einer Stranggiessanlage und Einrichtung zur Durchführung des Verfahrens.

Title (fr)

Procédé de guidage pour les moteurs électriques de rouleaux d'une installation de coulée continue et dispositif pour la mise en oeuvre de ce procédé.

Publication

**EP 0463203 B1 19950301 (DE)**

Application

**EP 90112051 A 19900625**

Priority

EP 90112051 A 19900625

Abstract (en)

[origin: EP0463203A1] Guide method for the electric drives (8) of rollers of a continuous-casting plant, the strand being withdrawn from the continuous-casting mould by the driven rollers, the drives (8) of which are controlled individually, and the setpoint for the roller drives (8) being selected as a function of load. The installation for carrying out the method comprises an automation unit (1), e.g. a programmable controller, which is connected to a display unit (2) for the display of the operating condition, to an input unit for the input of operating parameters, e.g. casting rate setpoint (VG) and operating mode, and to the individual controllers (3, 4, 5) of roller drives (8) for the transmission of setpoints. <IMAGE>

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IPC 8 full level

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CPC (source: EP)

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